

Course No.	Course Name	L-T-P-Credits	Year of Introduction
<b>ME110</b>	<b>MECHANICAL ENGINEERING WORKSHOP</b>	<b>0-0-2-1</b>	<b>2016</b>

### Course Objectives

Introduction to manufacturing processes and applications. Familiarization of various tools, measuring devices, practices and machines used in various workshop sections.

### List of Exercises / Experiments (Minimum of 8 mandatory)

Sl. No.	Name of Shop floor	Exercises	No of sessions
1	General	Studies of mechanical tools, components and their applications: (a) Tools: screw drivers, spanners, Allen keys, cutting pliers etc. And accessories (b) Components: Bearings, seals, O-rings, circlips, keys etc.	1
2	Carpentry	Any one model from the following: 1. T-Lap joint 2. Cross lap joint 3. Dovetail joint 4. Mortise joint	2
3	Smithy	(a) Demonstrating the forgability of different materials (MS, Al, Alloy steel and Cast steel) in cold and hot states. (b) Observing the qualitative differences in the hardness of these materials (c) Determining the shape and dimensional variations of Al test specimen due to forging under different states by visual inspection and measurements	2
4	Foundry	Any one exercise from the following 1. Bench moulding 2. Floor moulding 3. Core making	2
5	Sheet metal	Any one exercise from the following Making 1. Cylindrical 2. Conical 3. Prismatic shaped jobs from sheet metal	2
6	Welding	Any one exercise from the following Making joints using Electric arc welding. Bead formation in horizontal, vertical and overhead positions	2
7	Fitting and Assembly	Filing exercise and any one of the following exercises Disassembling and reassembling of 1. Cylinder piston assembly 2. Tail stock assembly 3. Time piece/clock 4. Bicycle or any machine.	2
8	Machines	Demonstration and applications of Drilling machine, Grinding machine, Shaping machine, Milling machine and lathe	2